

# FLOE QUICK-ATTACH BENCH DOCK END BRACKETS

FLOE KIT P/N 510-02580-00

ASSEMBLY INSTRUCTIONS

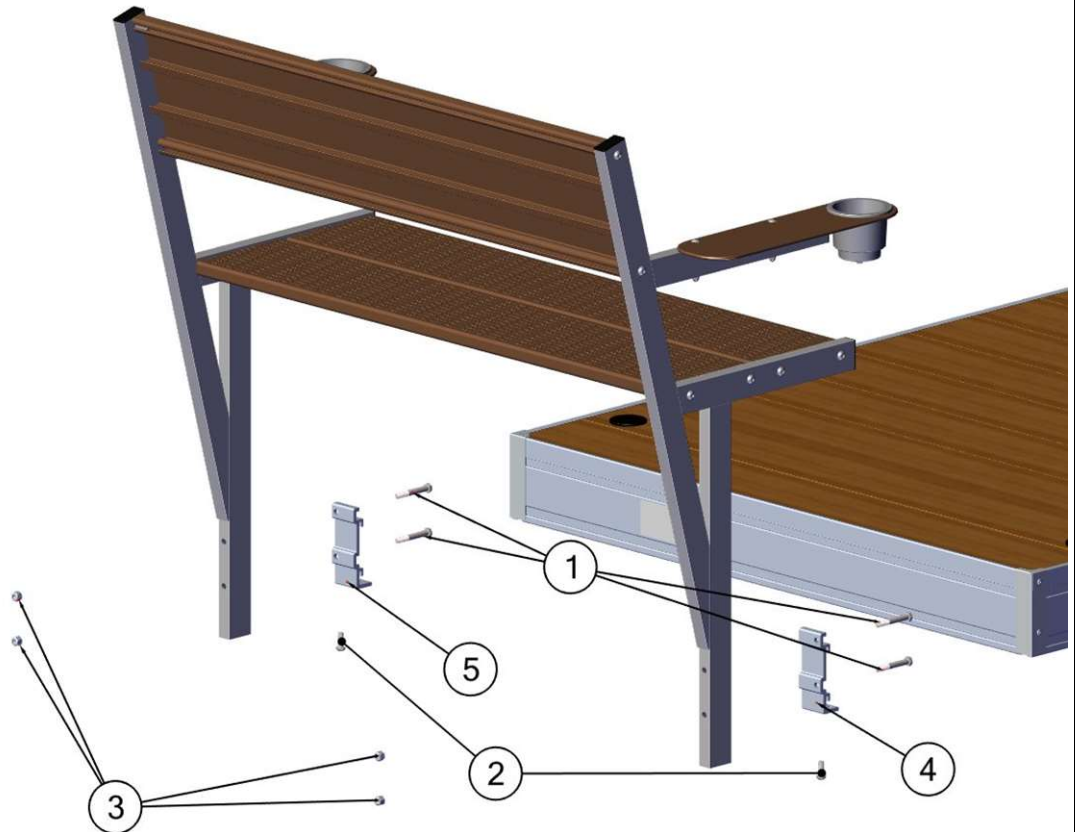


## BOM/EXPLODED VIEW

P/N 510-02580-00			
Number	Part Number	QTY.	Description
1	001-70114-00	4	HHCS, 3/8-16 x 2 3/4" 18-8 SS
2	001-73815-00	2	BHCS, 3/8-16 x 1" SS
3	001-76071-00	4	NUT, NYLOCK 3/8-16 ALUM.
4	002-00232-00	1	BRKT., QA SECTIONAL DOCK END BENCH "A" SIDE
5	002-00233-00	1	BRKT., QA SECTIONAL DOCK END BENCH "B" SIDE

### TOOLS REQUIRED

- 9/16" Socket
- 7/32" Hex Socket
- Torque Wrench
- Tape Measure

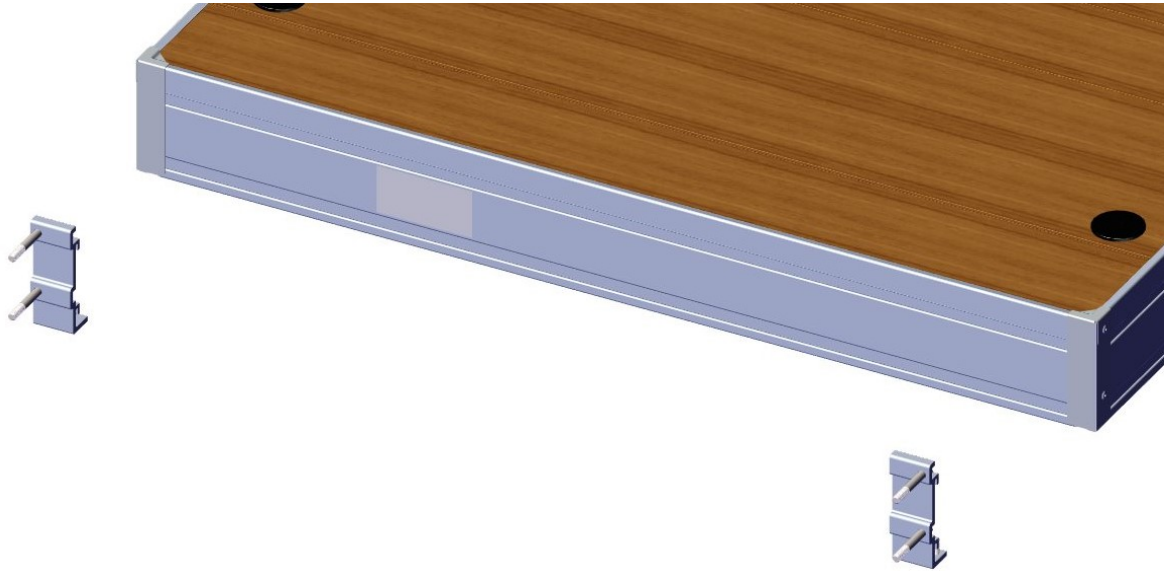


\*BENCH NOT INCLUDED

# BENCH BRACKETS INSTALLATION

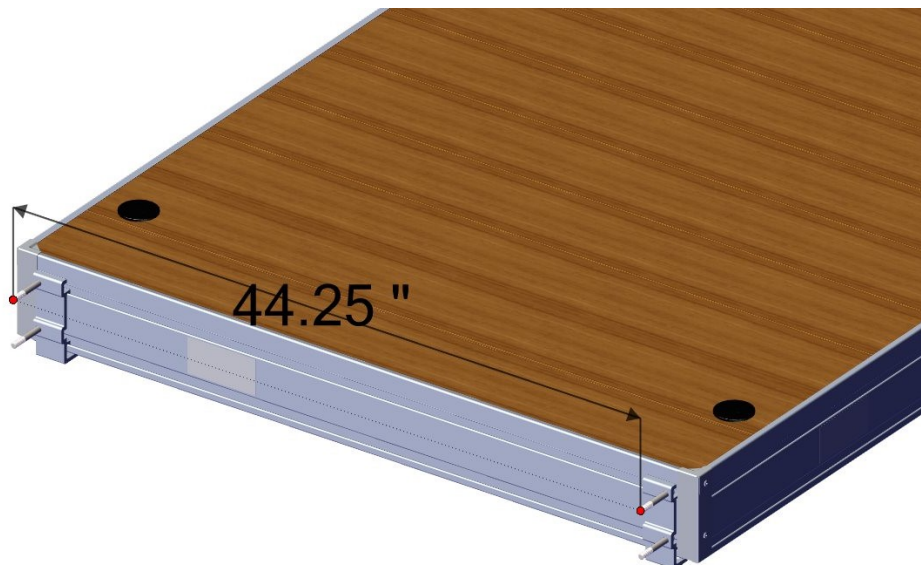
## STEP 1

INSERT 3/8-16 x 2 3/4" HEX HEAD BOLTS INTO EACH QUICK ATTACH BRACKET



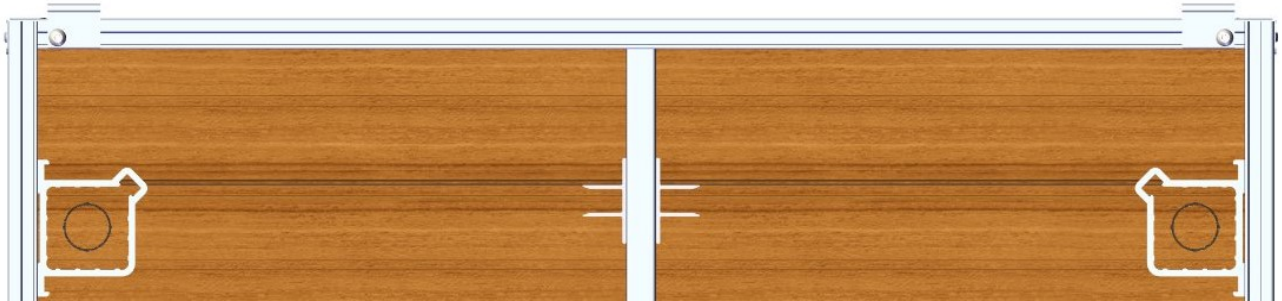
## STEP 2

PLACE BRACKETS IN DOCK SIDE 44 1/4" APART FROM CENTER TO CENTER OF EACH BOLT.



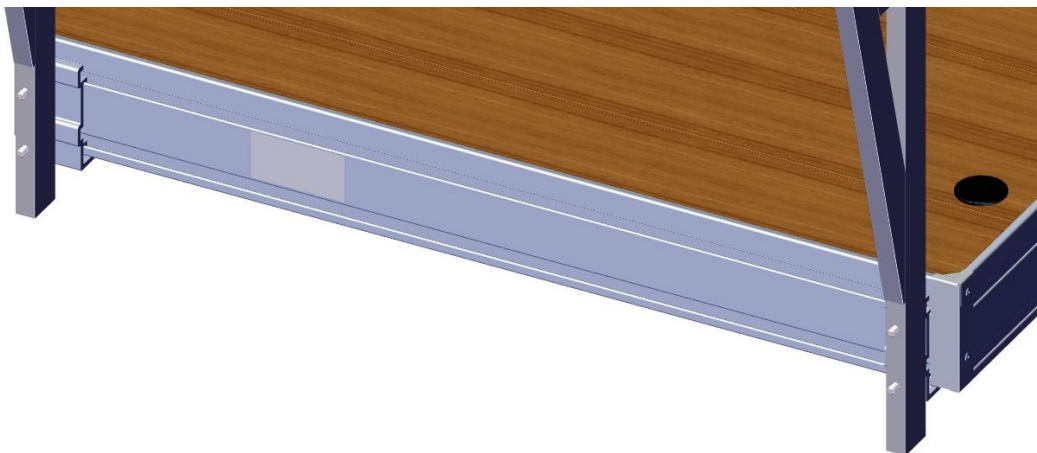
### STEP 3

INSERT 3/8-16 x 1" BUTTON HEAD BOLTS INTO BOTTOM OF EACH BRACKET. TORQUE TO 5 FT/LBS MAX.



### STEP 4

ALIGN HOLES IN BENCH (NOT INCLUDED) ONTO 3/8-16 x 2 3/4" HEX HEAD BOLTS.



### STEP 5

PLACE 3/8-16 NYLOCK NUTS ON HEX HEAD BOLTS AND TORQUE TO 25 FT/LBS.

