

# FLOE DOCK SIDE QUICK-ATTACH SECTIONAL

## BENCH/LADDER BRACKETS

FLOE KIT P/N 510-02570-00

ASSEMBLY INSTRUCTIONS

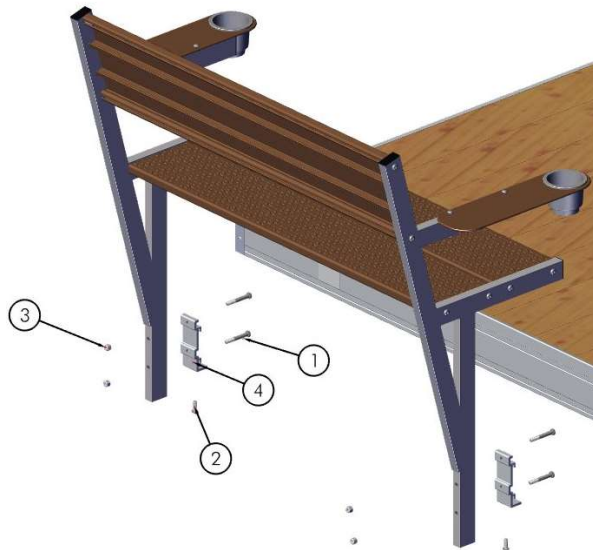
### BOM/EXPLODED VIEW



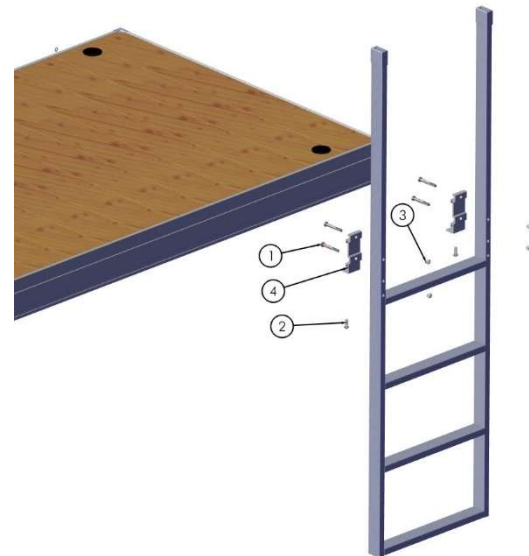
P/N 510-02570-00			
Number	Part Number	QTY.	Description
1	001-70114-00	4	HHCS, 3/8-16 x 2 3/4" 18-8 SS
2	001-73815-00	2	BHCS, 3/8-16 x 1" SS
3	001-76071-00	4	NUT, NYLOCK 3/8-16 ALUM.
4	002-00150-00	2	BRACKET, QUICK ATT. SECTIONAL ACC. - 2"

### TOOLS REQUIRED

- 9/16" Socket
- 7/32" Hex Socket
- Torque Wrench
- Tape Measure



\*BENCH NOT INCLUDED



\*LADDER NOT INCLUDED

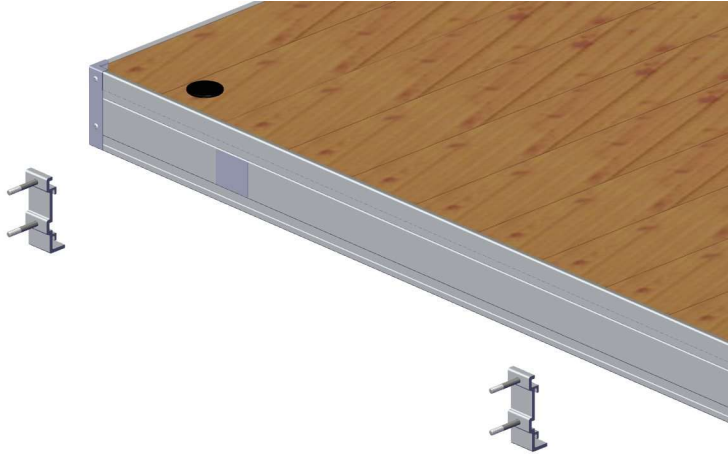
INSTRUCTION P/N 610-02570-00  
ISSUED: 10/19/20

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# BENCH BRACKETS INSTALLATION

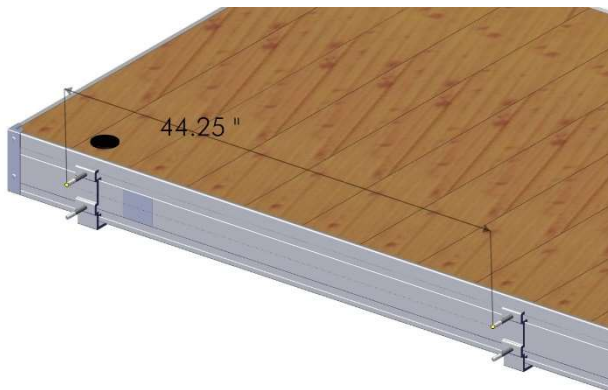
## STEP 1

INSERT 3/8-16 x 2 3/4" HEX HEAD BOLTS INTO EACH QUICK ATTACH BRACKET.



## STEP 2

PLACE BRACKETS IN DOCK SIDE 44 1/4" APART FROM CENTER TO CENTER OF EACH BRACKET.



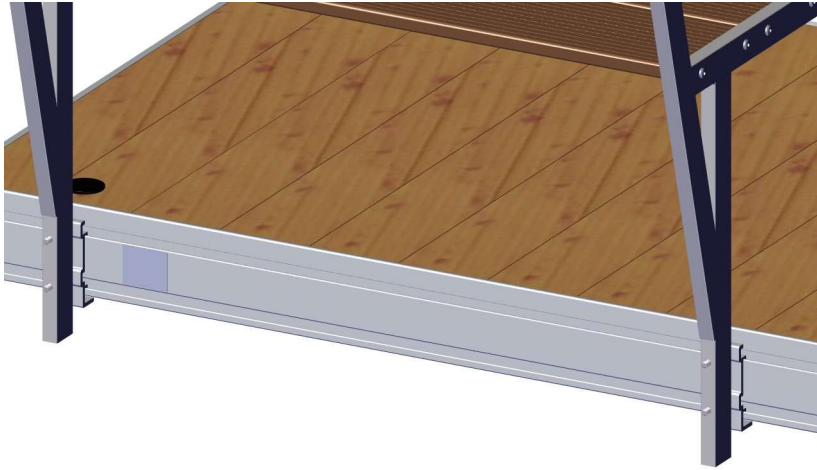
## STEP 3

INSERT 3/8-16 x 1" BUTTON HEAD BOLTS INTO BOTTOM OF EACH BRACKET. TORQUE TO 5 FT-LBS MAX.



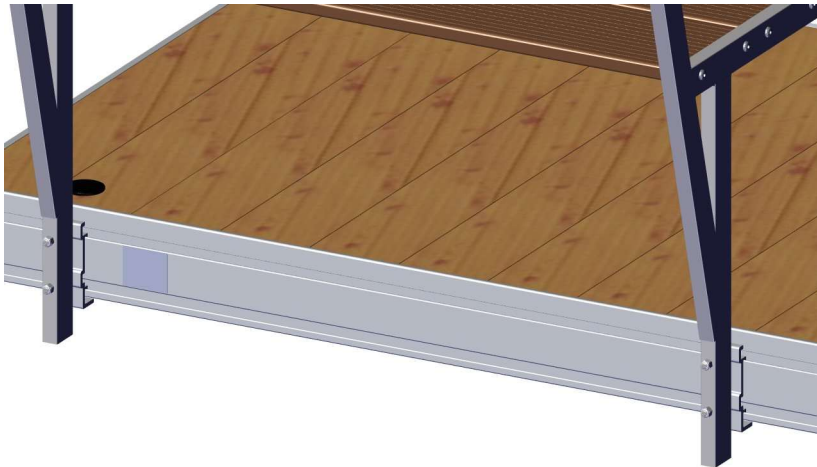
#### **STEP 4**

**ALIGN HOLES IN BENCH (NOT INCLUDED) ONTO 3/8-16 x 2 3/4" HEX HEAD BOLTS.**



#### **STEP 5**

**PLACE 3/8-16 NYLOCK NUTS ON HEX HEAD BOLTS AND TORQUE TO 25 FT-LBS.**



# LADDER BRACKETS INSTALLATION

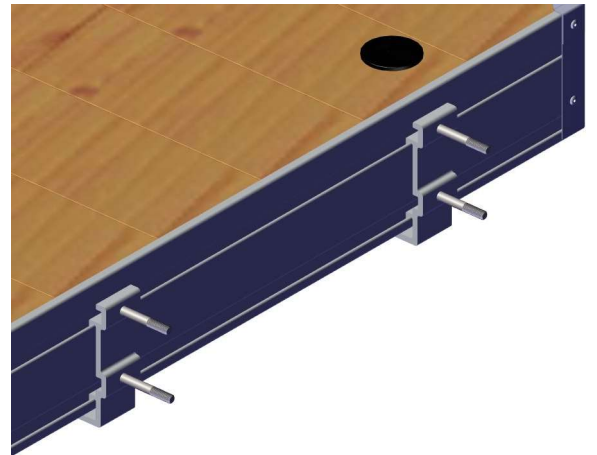
## STEP 1

INSERT 3/8-16 x 2 3/4" HEX HEAD BOLTS INTO EACH QUICK ATTACH BRACKET.



## STEP 2

PLACE BRACKETS IN DOCK SIDE.



## STEP 3

INSERT 3/8-16 x 1" BUTTON HEAD BOLTS INTO BOTTOM OF EACH BRACKET. TORQUE TO 5 FT-LBS MAX.



## STEP 4

ALIGN UPPERMOST HOLES IN LADDER (NOT INCLUDED) ONTO 3/8-16 x 2 3/4" HEX HEAD BOLTS.



## STEP 5

PLACE 3/8-16 NYLOCK NUTS ON BOLTS AND TORQUE TO 30 FT-LBS.

