

FLOE DOCK SIDE QUICK-ATTACH BENCH/LADDER BRACKETS

FLOE KIT P/N 510-02570-00
ASSEMBLY INSTRUCTIONS

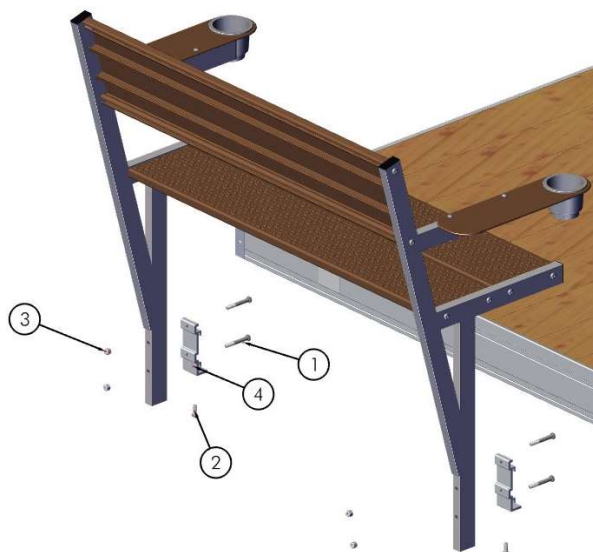
BOM/EXPLODED VIEW



| P/N 510-02570-00 | | | |
|------------------|--------------|------|-------------------------------|
| Number | Part Number | QTY. | Description |
| 1 | 001-70114-00 | 4 | HHCS, 3/8-16 x 2 3/4" 18-8 SS |
| 2 | 001-73815-00 | 2 | BHCS, 3/8-16 x 1" SS |
| 3 | 001-76071-00 | 4 | NUT, NYLOCK 3/8-16 ALUM. |
| 4 | 002-00150-00 | 2 | BRACKET, QUICK ATT. ACC. - 2" |

TOOLS REQUIRED

- 9/16" Socket
- 7/32" Hex Socket
- Torque Wrench
- Tape Measure



*BENCH NOT INCLUDED

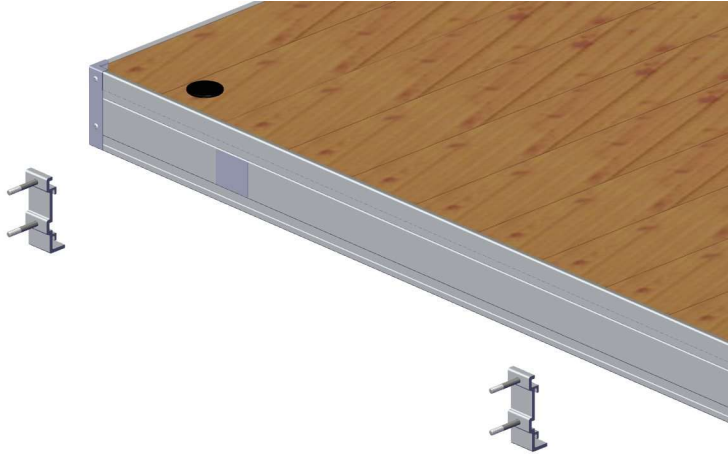


*LADDER NOT INCLUDED

BENCH BRACKETS INSTALLATION

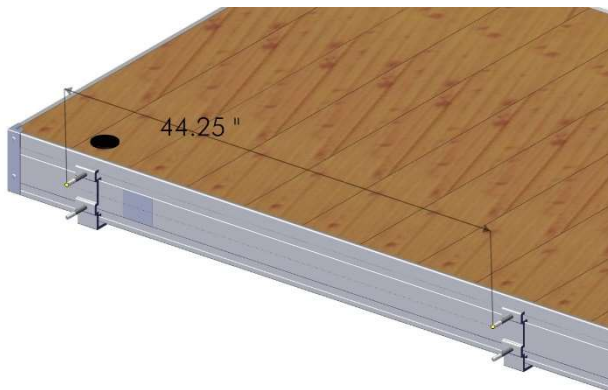
STEP 1

INSERT 3/8-16 x 2 3/4" HEX HEAD BOLTS INTO EACH QUICK ATTACH BRACKET.



STEP 2

PLACE BRACKETS IN DOCK SIDE 44 1/4" APART FROM CENTER TO CENTER OF EACH BRACKET.



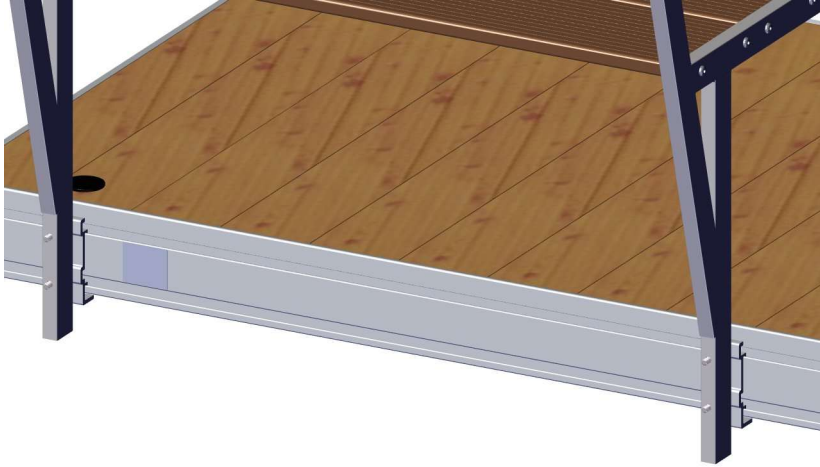
STEP 3

INSERT 3/8-16 x 1" BUTTON HEAD BOLTS INTO BOTTOM OF EACH BRACKET. TORQUE TO 5 FT-LBS MAX.



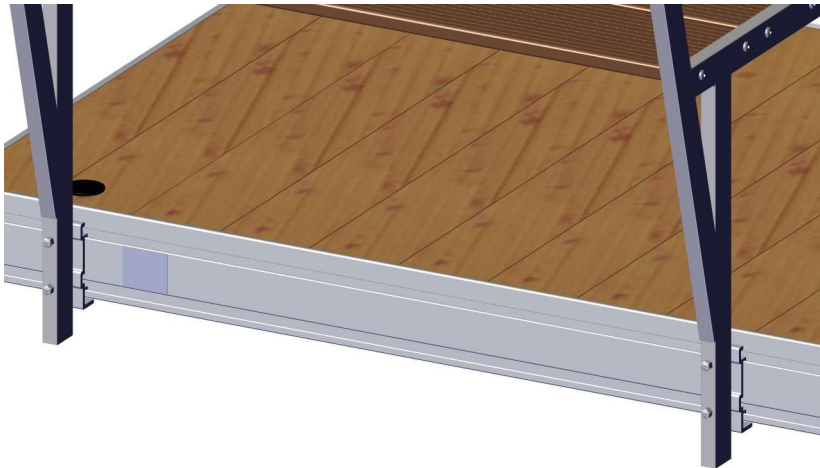
STEP 4

ALIGN HOLES IN BENCH (NOT INCLUDED) ONTO 3/8-16 x 2 3/4" HEX HEAD BOLTS.



STEP 5

PLACE 3/8-16 NYLOCK NUTS ON HEX HEAD BOLTS AND TORQUE TO 25 FT-LBS.



LADDER BRACKETS INSTALLATION

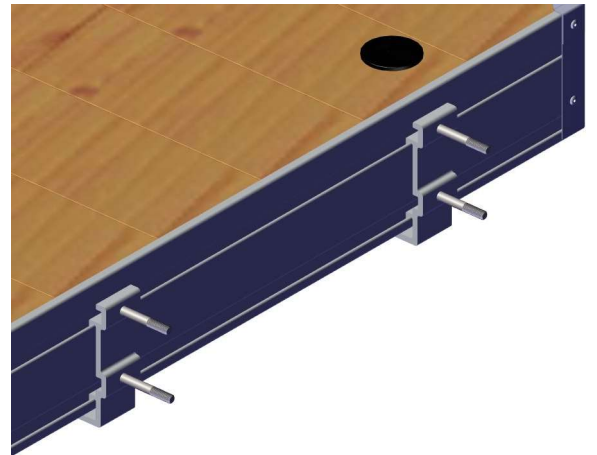
STEP 1

INSERT 3/8-16 x 2 3/4" HEX HEAD BOLTS INTO EACH QUICK ATTACH BRACKET.



STEP 2

PLACE BRACKETS IN DOCK SIDE.



STEP 3

INSERT 3/8-16 x 1" BUTTON HEAD BOLTS INTO BOTTOM OF EACH BRACKET. TORQUE TO 5 FT-LBS MAX.



STEP 4

ALIGN UPPERMOST HOLES IN LADDER (NOT INCLUDED) ONTO 3/8-16 x 2 3/4" HEX HEAD BOLTS.



STEP 5

PLACE 3/8-16 NYLOCK NUTS ON BOLTS AND TORQUE TO 30 FT-LBS.

