

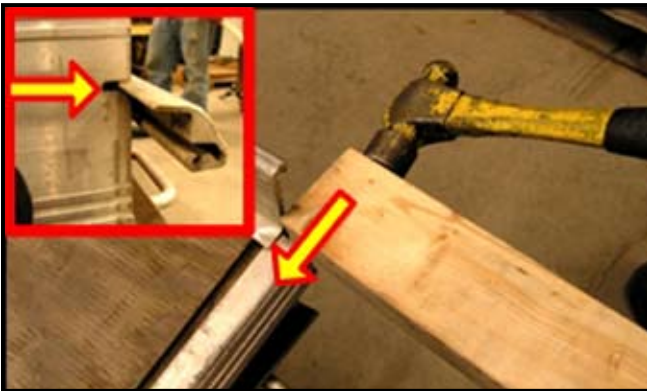


# Trailer Re-Deck

\*If your trailer is older than a 2004, it probably has routed plywood. When you remove the old decking, make a note what sides need to be routed. All you do is take a router on the plywood side and run it down the sides that need routing. If your trailer is newer than 2004, you won't need to route the plywood.



1. Drill the five (5) rivets out of the top of the rear bumper.



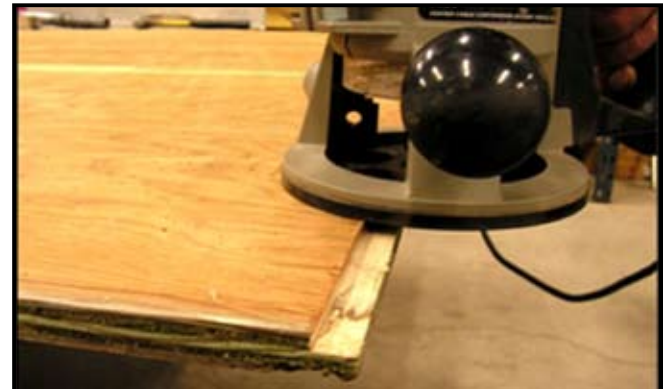
2. Using the block of wood, drive the rear bumper out the slotted side panel.



3. Drill the rivets or remove screws out of the plywood and slide the plywood out the back of the trailer.

## Tools Needed

- Drill
- 3/16 Drill Bit or phillips head bit
- Hammer
- Block of Wood
- Router
- 5/8 Treated Plywood\*\*
- 1" Rivets
- #12 TPI 1 3/4" sq drive screws  
(There are 49 screws on a 10' trailer)



\*4. Some of the older trailers require the plywood to be routed on the edges that would be 3/16" down and 1/2" in.



5. After routing plywood, slide it in from the rear, screw it down, and replace the rear bumper.

\*You can purchase plywood from any home center. The plywood is 5/8" treated plywood. There are 3 letters on the plywood. FLOE uses CCA. You can also use MCQ but **do not use ACQ** as there is a chemical in it that will corrode the aluminum.