

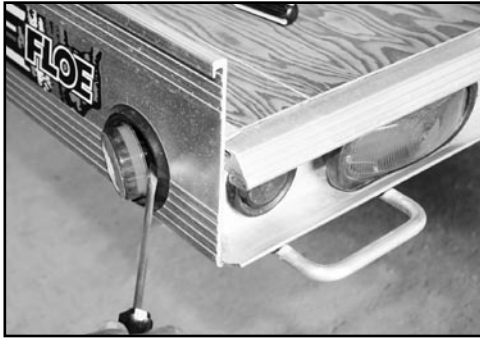
LED LIGHT UPGRADES

P/N 551-31100-00 & 551-31000-00
INSTALLATION INSTRUCTIONS

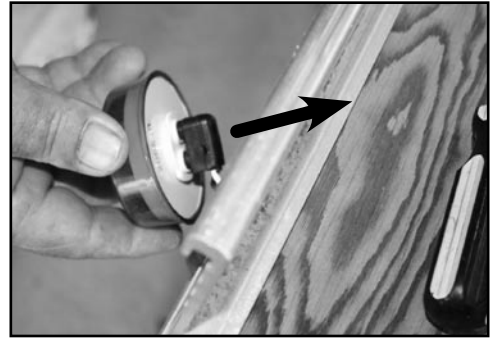


Manufactured by:
FLOE INTERNATIONAL, INC.
48473 State Hwy. 65
McGregor, MN 55760
www.floeintl.com

----- NOTE -----
 The standard LED Replacement kit contains enough lights for up to a 16' FLOE trailer. Additional length trailer will require extra marker lights and shorter trailer may have extra lights.



- WARNING -
 Inserting the lights too far into the rubber grommet will cause the back of the it to bulge allowing moisture in. Check the back of the grommet and make sure it is not bulging.

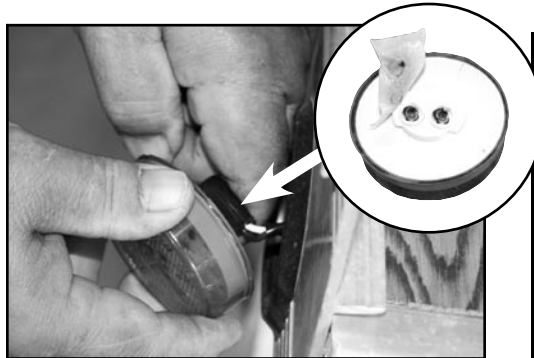


STEP 1 -----

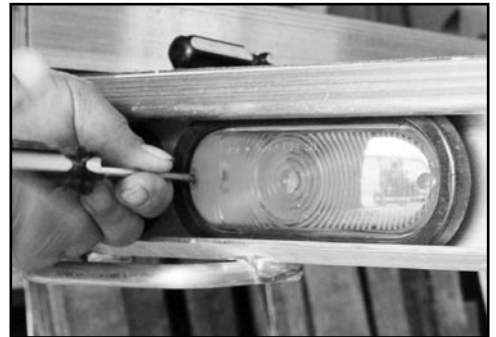
- 1) Using a standard screwdriver carefully pry the round lights out of the rubber grommets.

STEP 2 -----

- 1) Remove the plastic plug from the back of the round lights. Pull straight out to remove the plug.



----- NOTE -----
 Repeat steps 1-3 for all round lights on trailer. Replace amber lights with amber lights and red lights with red lights.

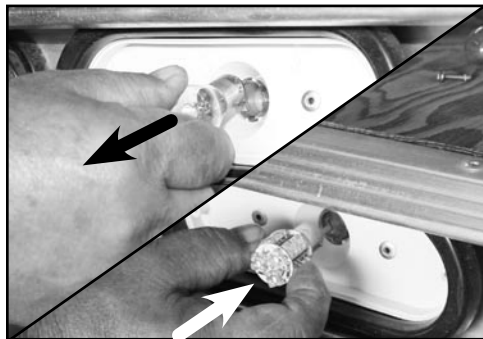


STEP 3 -----

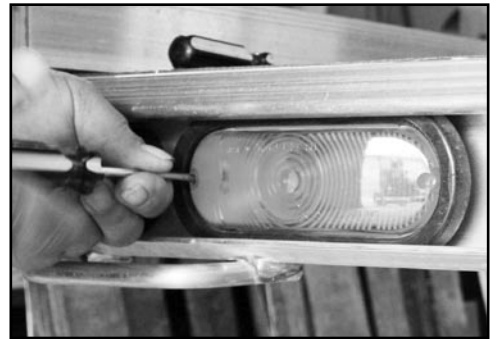
- 1) Remove tape from the back of the LED lights and insert the plastic plug onto light. Insert light back into rubber grommet.

STEP 4 -----

- 1) Loosen the screws from the taillight using a phillips screwdriver and remove the lens.



----- NOTE -----
 Repeat steps 4-6 for each tail light.



STEP 5 -----

- 1) Remove the old bulb and insert the LED bulb.

STEP 6 -----

- 1) Replace taillight lens and screws. Test all lights to make sure they are working properly.