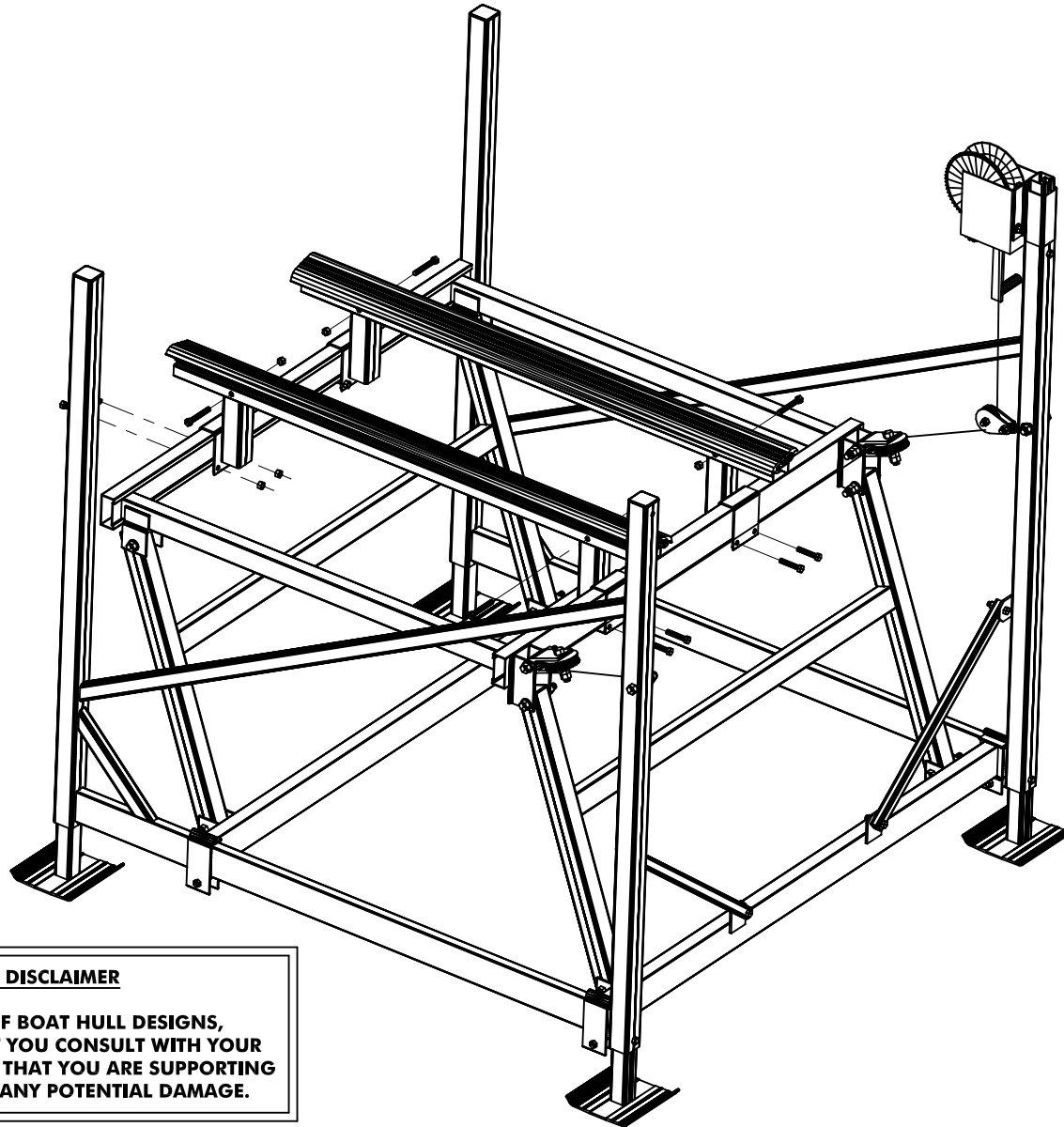


FLOE P-1300 FULL LENGTH PVC BUNK SYSTEM

ASSEMBLY INSTRUCTIONS

P/N 511-02703-00



TOOLS REQUIRED
(2) 9/16" SOCKETS OR
WRENCHES
TORQUE WRENCH

BUNK/CRADLE PAD DISCLAIMER

**DUE TO THE LARGE VARIETY OF BOAT HULL DESIGNS,
WE STRONGLY RECOMMEND THAT YOU CONSULT WITH YOUR
BOATS MANUFACTURER TO INSURE THAT YOU ARE SUPPORTING
YOU BOAT PROPERLY TO AVOID ANY POTENTIAL DAMAGE.**

P/N 611-02703-00
Updated 12/07/05

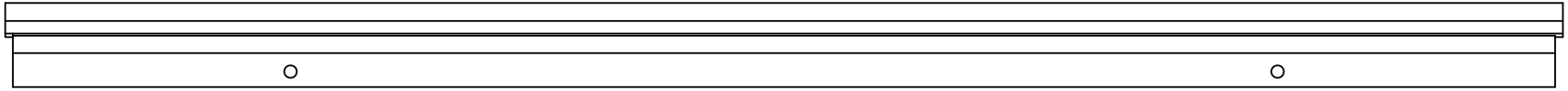
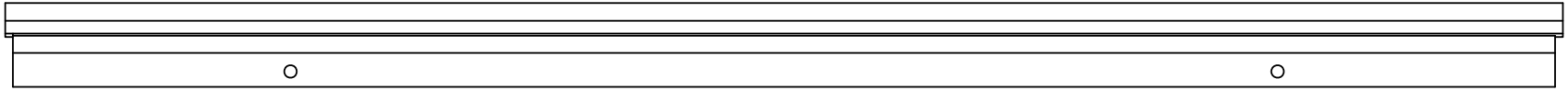
Sheet 1 of 3

Manufactured by:
Floe International Inc.
48473 State Hwy. 65
McGregor, MN. 55760
www.floeintl.com

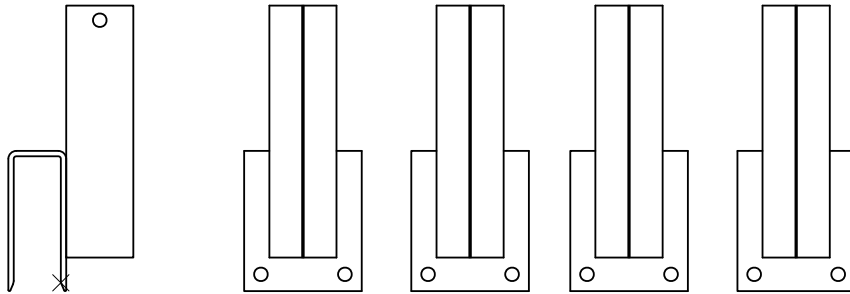
FLOE P-1300 FULL LENGTH PVC BUNK SYSTEM

ASSEMBLY INSTRUCTIONS

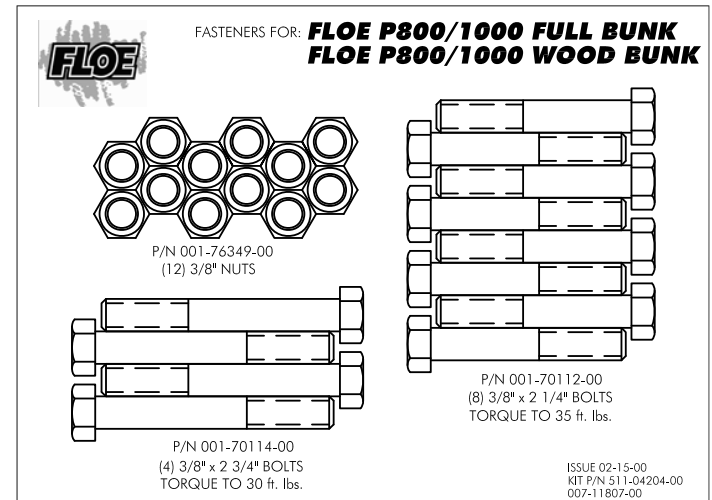
P/N 511-02703-00



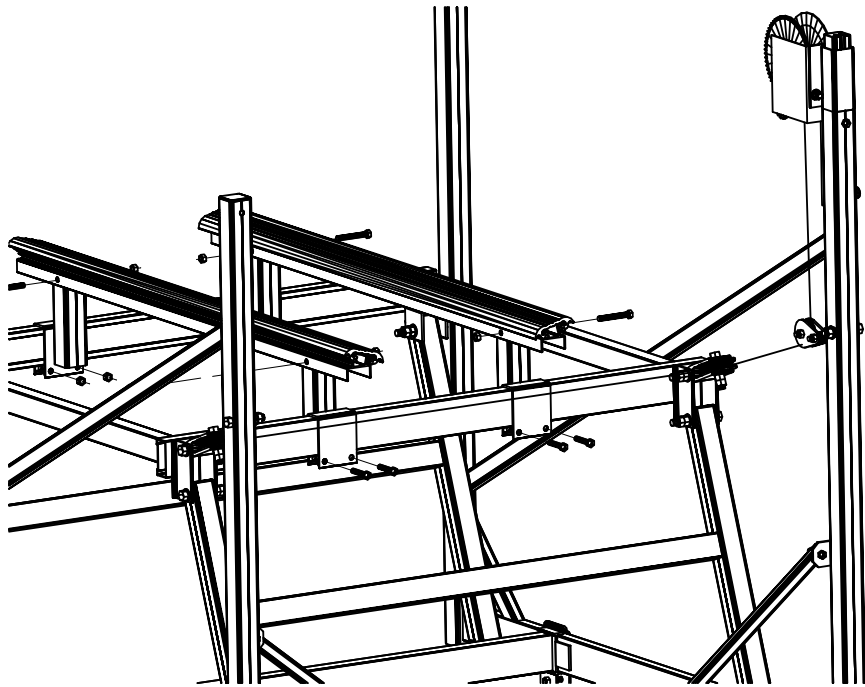
(2) 50" FULL LENGTH BUNKS w/PVC - P/N 111-00170-00



(4) CRADLE CLAMPS - P/N 111-00039-00



(1) FASTENER KIT - P800/1300 FULL BUNK



Step 1

Place bunk clamp on cradle beam and fasten with (2) 3/8" x 2 1/4" bolts and aluminum nuts. See Fig. 1

Step 2

Attach bunk to the tube using a 3/8" x 2 3/4" bolt and aluminum nut. Bunks should slant toward the middle of lift. See Fig. 2

Important Note:

The lift should be installed with 6" of water above the top of the bunks while the lift is in the lowered position. This will provide adequate clearance for launching and docking of your watercraft and also help prevent float off in the raised position during high wave conditions.

